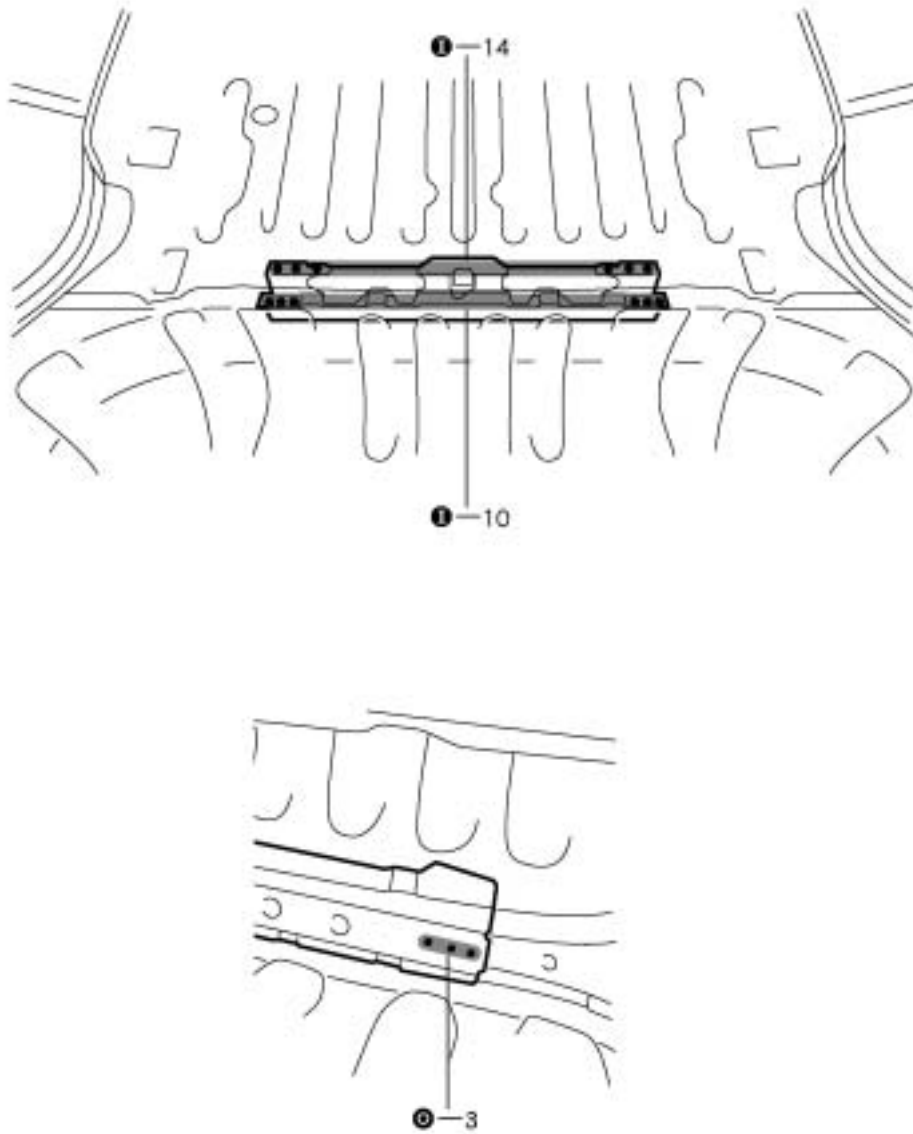
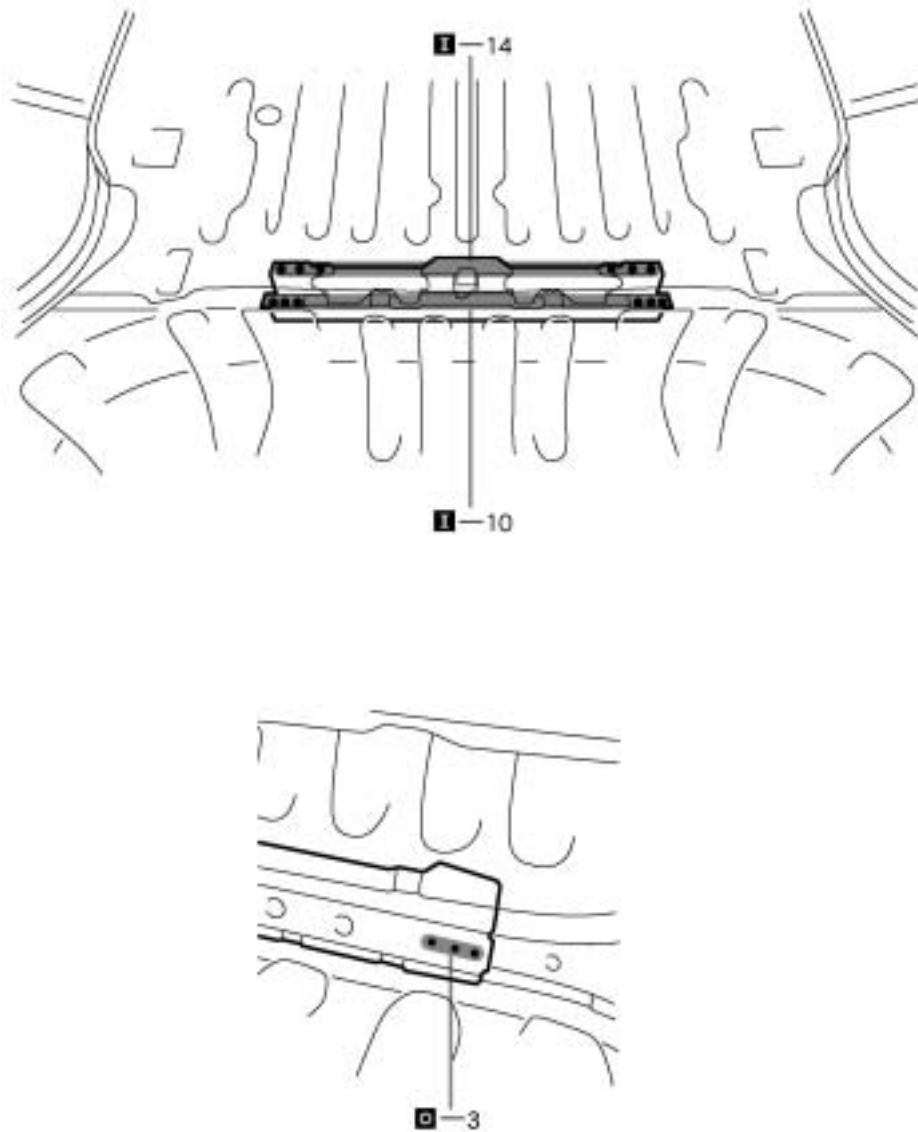


## REAR FLOOR NO.4 CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-56](#))
2. REMOVE JACK UP BRACKET ([See page BP-61](#))
3. REMOVE REAR FLOOR NO.4 CROSSMEMBER



**4. INSTALL REAR FLOOR NO.4 CROSSMEMBER**

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5. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-94](#))
6. INSTALL JACK UP BRACKET ([See page BP-61](#))
7. INSTALL BODY LOWER BACK PANEL ([See page BP-56](#))
8. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
9. APPLYING UNDER COATING ([See page PC-6](#))
10. REPLACEMENT SILENCER SHEET ([See page PC-9](#))
11. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.